

Date: Wednesday, 07/05/2008 11:55:44 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INSULATION
 Job Number : 39097
 Estimate Number : 12693
 P.O. Number :
 This Issue : 07/05/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run : 31187
 Part Number : D2375416163
 Drawing Number : D2375 REV. A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 14/05/2008 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : JUL 08.05.07
 Comment : Est: A 01.08.28 New Issue SM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2375416163 Insulation



Comment: Qty.: 1.4267 Each(s)/Unit Total : 5.7070 Each(s)

Insulation 48'of 3"ID*1/

Pick:



Qty Part number Description Batch
 10.6" D2375-3-08 Insulation

Batch

M1810

FF 08-08-11

(4)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut insulation 16.3" long as per Dwg D2375

FF 08-08-11

(4)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SOS 08/08/11

(X4)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 375

5/8/11



SO

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D08/08/12

(4)

Job Completion



u 08-08-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

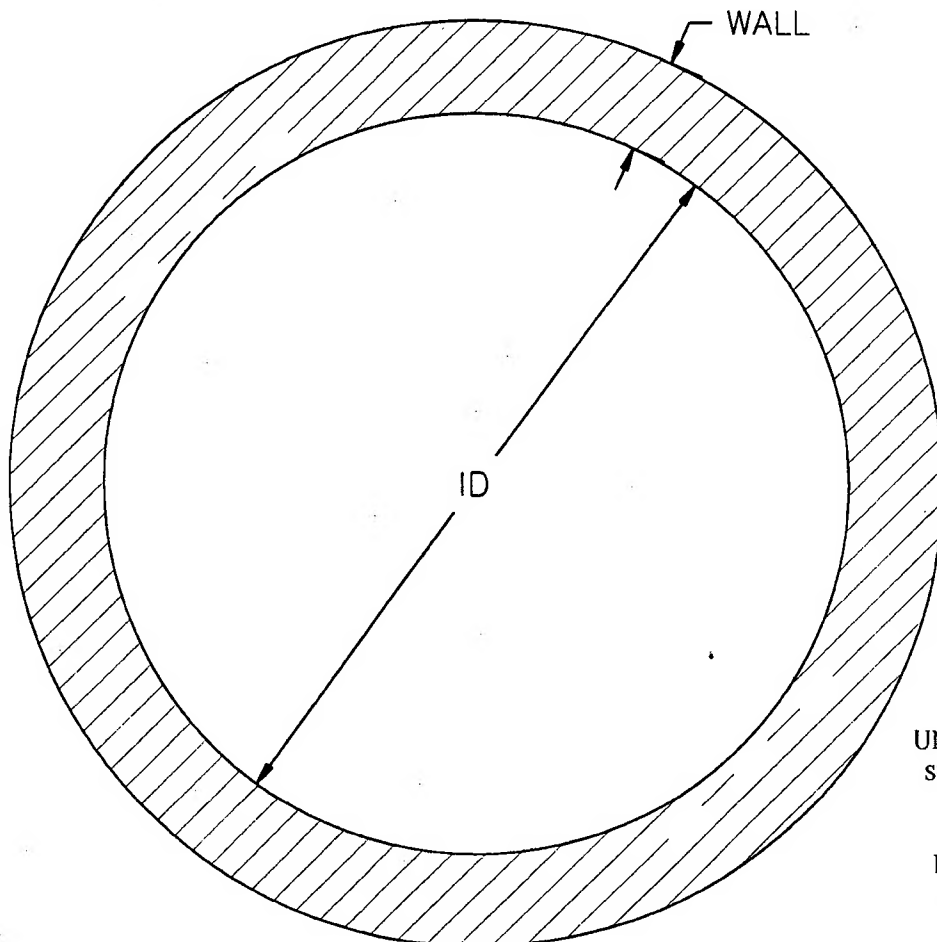


PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED 	APPROVED 	D2375	REV. A SHEET 1 OF 1
DATE Mar. 3, 1995		TITLE INSULATION SCALE	

D2375-D-WW-XXX: WHERE
D: ID IN INCHES ie 2 FOR 2"ID
WW: WALL THICKNESS IN 1/16" ie 08 FOR 1/2"
XXX: LENGTH IN INCHES ie 160 FOR 16.0" OR 123 FOR 12.3"

RELEASED
07.08.08

D2375-2-08-060: 2"ID X 1/2 WALL 6.0" LONG
D2375-3-08-120: 3"ID X 1/2 WALL 12.0" LONG
D2375-4-16-163: 4"ID X 1 WALL 16.3" LONG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39097